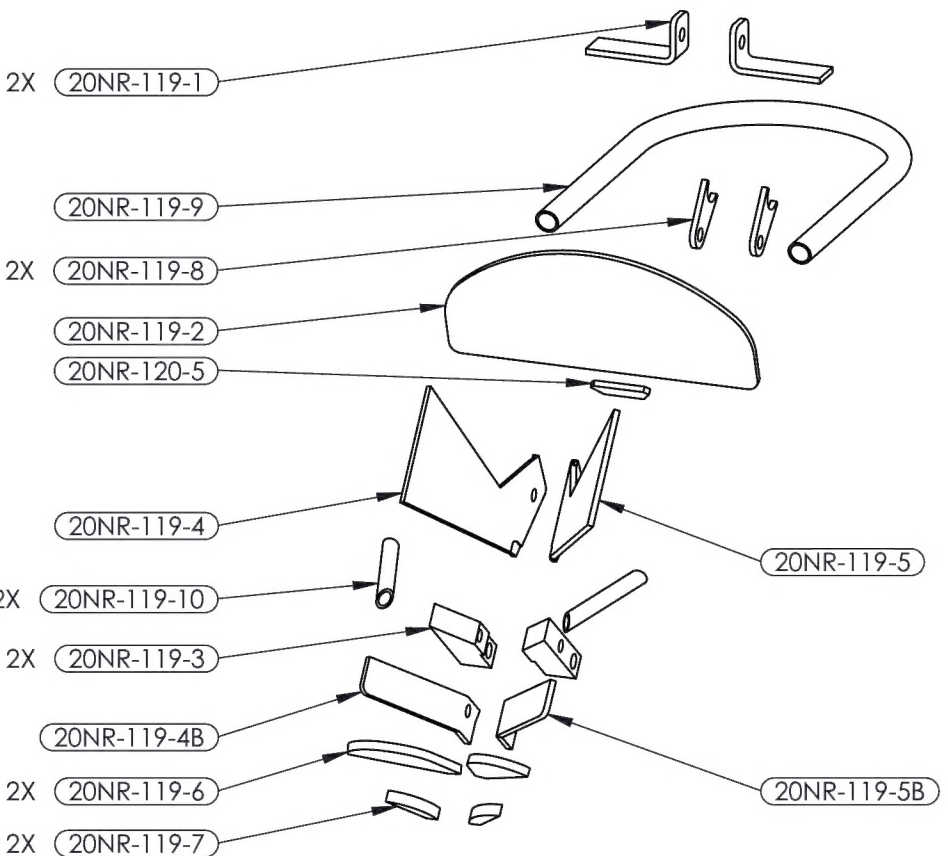
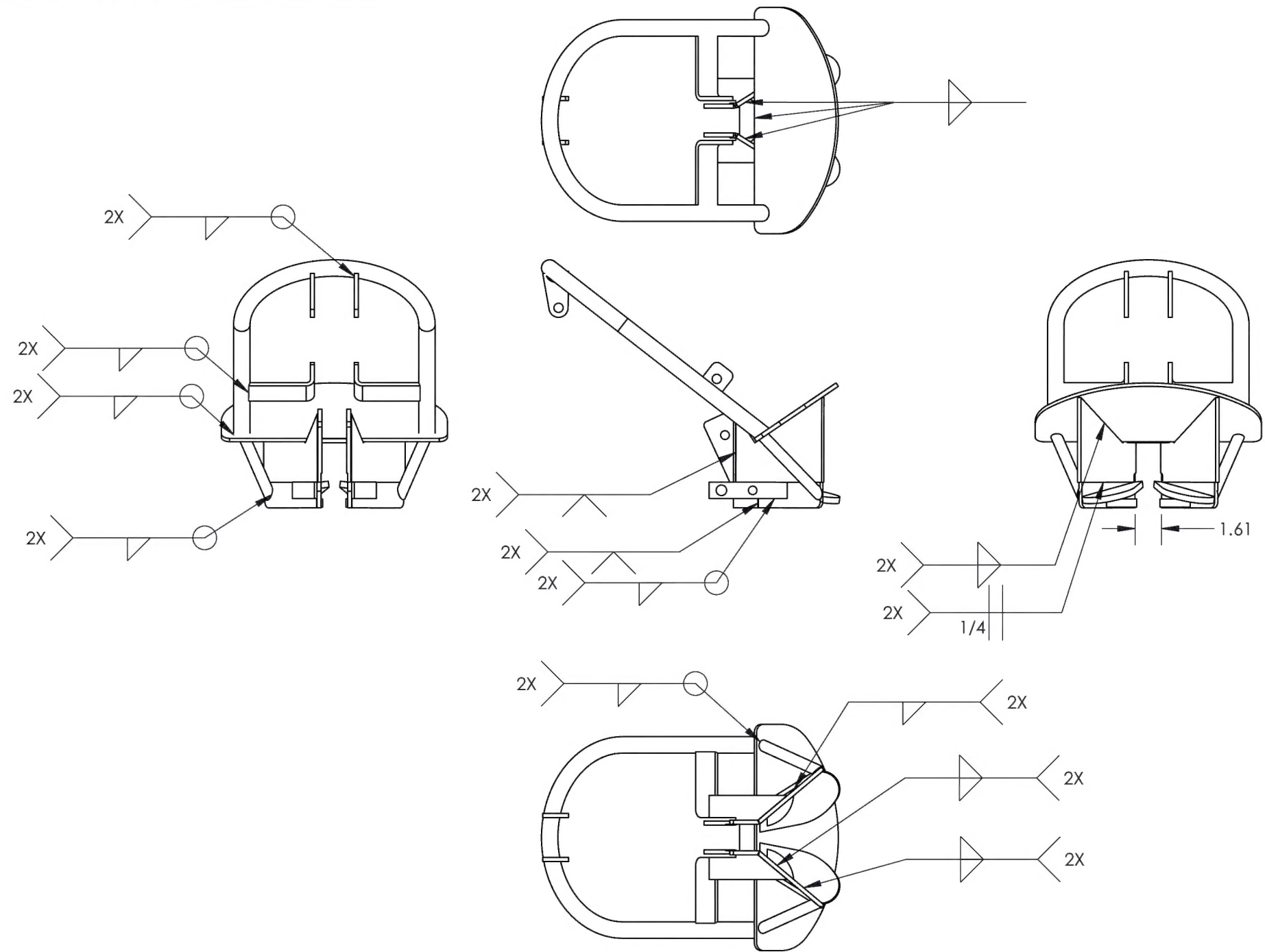


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	AS DRAWN BY CANAM	7/30/2013	CFS	



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material
			20NR-119-1	2	BRACKET	A36
			20NR-119-2	1	BACK PLATE	1018
			20NR-119-3	2	FEEDER SUPPORT BRACKET	1018
			20NR-119-4	1	LEFT TOP FEEDER	1018
			20NR-119-4B	1	BOTTOM LEFT FEEDER	1018
			20NR-119-5	1	TOP RIGHT FEEDER	1018
			20NR-119-5B	1	BOTTOM RIGHT FEEDER	1018
			20NR-119-6	2	UPPER FUNNEL GUIDE	4140
			20NR-119-7	2	LOWER FUNNEL GUIDE	1018
			20NR-119-8	2	FRONT SUPPORT	1018
			20NR-119-9	1	GUARD	1018/1026 CDS
			20NR-119-10	2	SUPPORT TUBING	1018/1026 CDS
			20NR-120-5	1	FUNNEL TAB	1018

1. USE 8/20NR CAGE JIG TO ASSEMBLE.
2. 3/8 WELDING TO ALL PARTS.
3. FINISH POWDER COAT RED, SPEC RAL 3000.

RED BARN MACHINE		
TITLE		
20NR SINGLE RING CAGE		
DWG NO.		REV
20NR-119		3
MAT'L		DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32		HEAT TREAT
.XX ± .01 ANGLES ±.5°		FINISH SEE NOTE
.X ± .1		SPEC SEE NOTE
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	DATE	SHEET 1 OF 1
1:8	12/5/1995	